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SKILL LEVEL:





Equipment

• Heat Press

Garment

Teamwork Athletic — Youth Fencebuster Solid Full Button Jersey, Style 1853B

Materials

- Any Word. Any Way.[™] SimStitch[®]
- SimStitch[®] Numbers

Accessories

- 16"x20" Heat Printing Pillow
- Kraft Paper Cover Sheet
- 6 mil Heat Press Cover Sheet

How-To Instructions

Temperature: 350°F degrees **Pressure:** Medium

- 1. Prepare SimStitch[®] designs for application.
- 2. Place SimStitch[®] backgrounds adhesive side down onto the 6 mil non-stick cover sheet.

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- 3. Place SimStitch[®] foregrounds onto backgrounds.
- 4. Cover with a Kraft paper cover sheet.
- 5. Press for 20 seconds.
- 6. Set aside to cool.
- 7. Place heat printing pillow on press.
- 8. Load buttoned garment onto heat press.
- 9. Unbutton top two buttons.
- 10. Preheat to remove moisture and wrinkles from garment using a Kraft cover sheet.
- 11. Place the portion of the SimStitch[®] design that goes onto the left panel of the jersey.
- 12. Slightly lift the left panel of the jersey enough to place the SimStitch[®] design that goes onto the right panel.
- 13. With jersey closed, make sure the SimStitch[®] design is evenly lined up on both panels of the jersey and add remaining design element (player number).
- 14. Press for 30 seconds using a Kraft cover sheet.
- 15. Peel hot.