

GET THIS
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SKILL LEVEL:

INTERMEDIATE



Equipment



- Vinyl Cutter
- Heat Press

Garment



J. America — Women's Half-Zip Triblend Hooded Pullover Sweatshirt (#8876)

Materials



- SuperTEK® Matte Clear
- CAD-CUT® Premium Plus® Neon Green

Accessories



- 16" x 20" Heat Printing Pillow
- Cover Sheet

How-To Instructions



Temperature: 320 degrees

Pressure: Various, noted

1. Place 16" x 20" Heat Printing Pillow on standard 16" x 20" platen
2. Load garment on platen and pillow
3. Preheat garment to release moisture & wrinkles
4. Line SuperTEK Matte Clear and Premium Plus transfers up for right-chest placement.
 - TIP: Find center of left chest by lining up transfers with the outer-seam of the collar
5. Remove the "Bellwood" Premium Plus transfer and tack ONLY the SuperTEK Matte Clear at 280 degrees for 3 to 5 seconds, peel cold
6. Line-up "Bellwood" Premium Plus transfer with the "Spartan Head" transfer and apply at 280 degrees for 8 to 10 seconds
7. Place the "#85 Spartans" transfer on the lower right-hand side of the front pocket, place cover sheet and apply for 8–10 seconds
8. Cold peel — wait for transfers to cool before peeling